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Vertical Type Injection Moulding Machine WPM-701-3.5T



Description:

- 1.WPM-701-3.5T vertical injection moulding machine,IS suitable the common electric appliance plug,the electronic components and so on small inlays to take shape.
- 2.Two(three sections)the temperature control/projects the speed/back pressure and so on not to have the section adjustment,701-3.5T Vertical injection moulding machine suits components of the precise revertex to take shape.
- 3.WPM-701-3.5T vertical injection moulding machine fast lock mold/low pressure idling speed closes the mold,locks the mold exceptionally when then Automatic tight open the mold.This special safe design,and so on can get up the protective function to the mold.
- 4.The stWPM-ping die fixed/op die activity type,to takes shape inlays to have the very good localization inthe mold.The end product has the fluid capping to leave the installment,the end product takes out extremely facilitates easily.
- 5.WPM-701-3.5T injection moulding machine electrically controlled fitting/hydraulic pressure fitting uses the domestically produced nWPM-e brand The precise durable revolution noise is low.Locks mold strength 15TON - 55TON,has PLC to progrWPM- the Electrically controlled computer single to press the control or the computer entire progrWPM- the electrically controlled computer single to press the control or the computer entire proportion(ratio presses ratio to flow)controls three kinds,may supply the customer choice.
- 6.May supplement Sand up mould IS with double slippery mold 2S.Lets the operator more convenient
Production efficiency Gauguin security.

Specification

Model	WPM-701-3.5T
Screw diWPM-eter (mm)	φ26 / φ28 / φ30
(PS)Max Injection weight (g)	56 / 64 / 74
(PS)Safe Shot Weight (oz)	2.0 / 2.3/ 2.6
Screw stroke (mm)	120
Screw speed rotation (r.p.m.)	0-150
Nozzle contact force (t f)	2.4
CIWPM-ping force (tons)	35
Opening stroke (mm)	200
Mold space (mm)	570x380
Min.thickness of mold (mm)	150/100
Hydraulic ejector force (tons)	1.3
Injector stroke (mm)	35
Injection pressure (kg/cm ²)	1530 / 1278 / 886
Oil tank capacity (L)	100
Drive motor (kw)	6.3
Dimensions (L x W x H)M	1.5x 1.05x 2.72
Weight (kg)	1300